

TOTAL WELDING SOLUTIONS

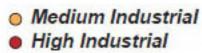




JPC 75







Specification:

In our never ending search for Quality and Realibility, we in WIM present the "JPC" Series of Resistance Welders, further serving our customer through our drive for Excellence. Through our concept of 'Design from User's Standpoint' the "JPC" series incorporating the following outstanding features. High Quality Welding is assured with WIM reliable mechanism, further leading to development and retionalisation of industry.

WELDS

- Welding Process
- Resistance Spot Welding

ADVANTAGES OF WIM

- Good working performance through thyristor controlled circuit eliminating contractors.
- Long serviceable life.
- Power saving though usage of high quality conductive material and superior secondary circuit.
- Efficient after cooling circuit.
- Lower exhaust noise through unique construction.
- Safe usage through high insulation techniques.
- 2 years limited warranty.

Technical Characteristics				JPC 50
Rated Capacity at 50% Duty Cycle			KVA	75
Rated Primary Voltage			v	415
Rated Frequency			Hz	50
				60
Spot	Rated Maximur	Rated Maximum Input		196
				237
	Duty Cycle	Duty Cycle		12
				9.5
	Rated Secondary	Current (max)	A	25,000
	Dimensions of	Depth	mm	600
	Throat Depth	Opening	mm	200
	Tip Holder	Diameter	mm	25
		Length : Upper Lower	mm	250
				150
	Tip	Diameter	mm	16
		Taper	-	1/5
	Rated Maximum Input		KVA	220
				230
Rated Current (r Secondary Dimensions of Depth Throat Depth Opening		%	6.0	
		100		5.0
		Current (max)	A	27,000
		Depth	mm	410
	Throat Depth	Opening	mm	200
Height Above Ground of Upper Surface of Lower Platen			mm	815
Maximum Electrode Force			kg	1000
Electrode Stroke			mm	10-60
Quantity of Cooling Water			L/min	12.7
Net Weight (Approximate)			Kg	380
Dimensions (WxLxH)			mm	820x1390x198